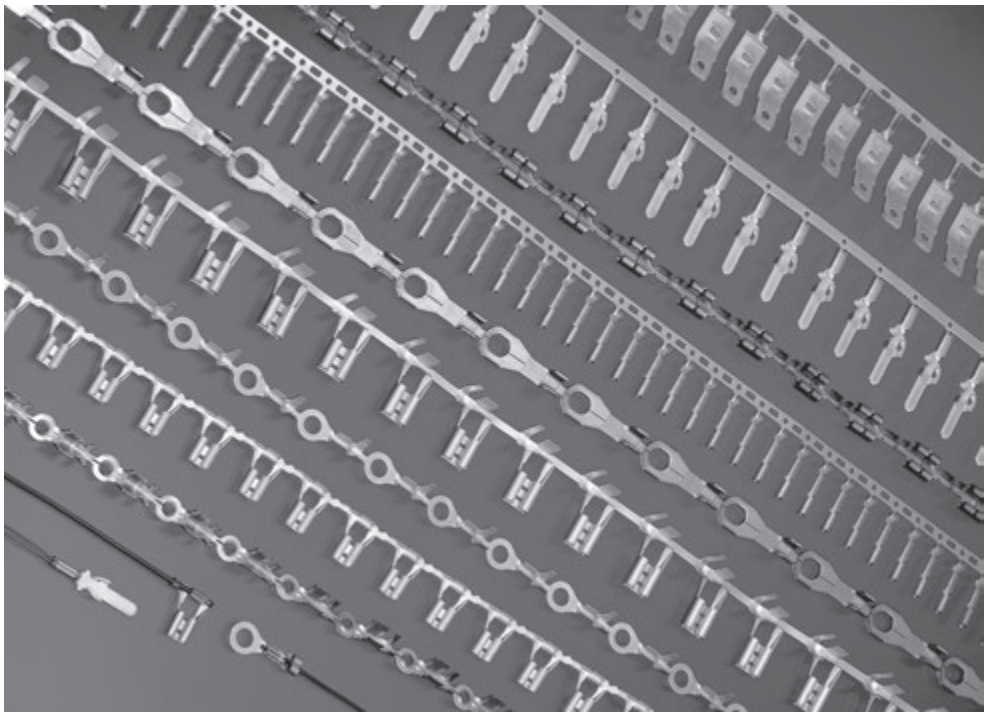
AMPLIVAR Terminals

Products Facts

- **Ring tongue terminals available for 2 to 3/8 stud diameters**
- **FASTON tab terminals accept .125 [3.18], .187 [4.75] and .250 [6.35] receptacle terminals**
- **FASTON receptacle terminals accept .187 [4.75] and .250 [6.35] tab terminals**
- **FASTON stator receptacle accept .250 x .032 [6.35 x 0.81] tab terminal**
- **Pin receptacle terminals accept .062 [1.57] and .090 [2.29] diameter pins**



Applications

- **Motor windings**
- **Transformers**
- **Power supplies**
- **Starters and alternators**

AMPLIVAR magnet wire terminals are designed to terminate copper and/or aluminum magnet wire.

Terminals are insulation displacing; therefore, magnet wires do not require a separate prestripping operation.

The unique wire barrel design, with serrations and burrs, produces a superior metal-to-metal compression crimp with excellent tensile strength.

Terminals are available in a variety of ring tongue, FASTON straight, flag and stator receptacles and tab quick-disconnect style terminals.

Direct connection to magnet wire eliminates the need for separate stranded wire terminal connection to input/output devices.

Matched with automated application tooling allows high production rates for stripform terminals.

Product specifications describe the product qualification test results completed by TE for consideration of product use in a specific application. They are intended for the Design and Product Reliability Engineer.

108-16000 —AMPLIVAR ring tongue terminals

108-1718 —AMPLIVAR .125 blade terminals [Type A]

Technical Documents

Application Specifications describe requirements for using the product in its intended application and or crimping information. They are intended for the Packaging and Design Engineer and the Machine Setup Person.

114-2145	AMPLIVAR .125 Blade Terminals
114-2146	AMPLIVAR FASTIN-FASTON Series 187 Tab Terminals
114-2070	AMPLIVAR FASTON Series 250 Tab Terminals
114-2144	AMPLIVAR FASTON Series .250 Straight Receptacle Terminals
114-2152	AMPLIVAR Flag FASTON Series 187 & 250 Receptacle Terminal
114-2080	AMPLIVAR Pin Receptacle Terminals [Type A]
114-2128	AMPLIVAR Stator Receptacle with FASTON Mating End

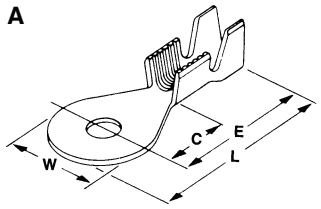
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

AMPLIVAR Terminals (Continued)

Ring Tongue Terminals

A



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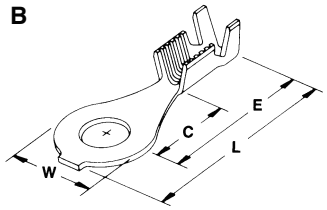

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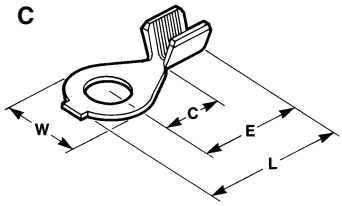

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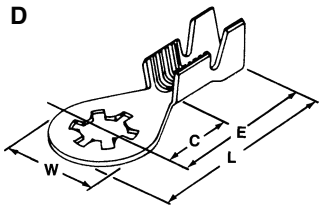

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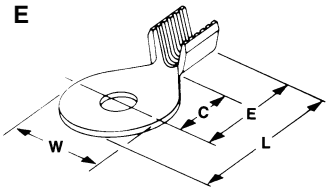

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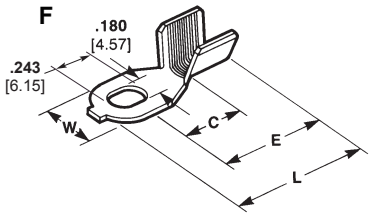

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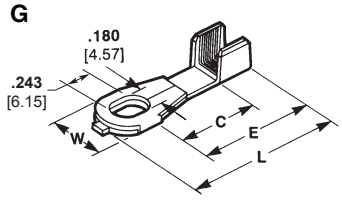

Wire Size Range 29–22 AWG [0.287–0.643 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
B	**.040-.060** 1.02-1.52	**.197** 5	10	**.020** 0.51	Tin Plated Brass	**.342** 8.69	**.833** 21.16	**.662** 16.81	**.312** 7.92	63399-1

Wire Size Range 23–19 AWG [0.574–0.912 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
B	**.100-.140** 2.54-3.56	**.171** 4.34	8	**.020** 0.51	Tin Plated Brass	**.342** 8.69	**.833** 21.16	**.662** 16.81	**.312** 7.92	60321-2
A	**.125-.165** 3.18-4.19	**.171** 4.34	8	**.020** 0.51	Tin Plated Brass	**.300** 7.62	**.700** 17.78	**.550** 13.97	**.230** 5.84	60323-2
B	**.100-.140** 2.54-3.56	**.197** 5	10	**.020** 0.51	Tin Plated Brass	**.342** 8.69	**.833** 21.16	**.662** 16.81	**.312** 7.92	60319-2
A	**.125-.165** 3.18-4.19	**.197** 5	10	**.020** 0.51	Tin Plated Brass	**.300** 7.62	**.695** 17.65	**.545** 13.84	**.230** 5.84	60325-2

Wire Size Range 22–18 AWG [0.643–1.024 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
B	**.125-.165** 3.18-4.19	**.265** 6.73	1/4	**.025** 0.64	Tin Plated Brass	**.420** 10.67	**.872** 22.15	**.662** 16.81	**.312** 7.92	63612-1
E	—	**.145** 3.58	6	**.025** 0.64	Tin Plated Brass	**.290** 7.37	**.500** 12.7	**.355** 9.02	**.195** 4.95	63649-1
C	—	**.265** 6.73	1/4	**.025** 0.64	Tin Plated Brass	**.420** 10.67	**.702** 17.83	**.492** 12.5	**.312** 7.92	62835-1
E	—	**.171** 4.34	8	**.025** 0.64	Brass Tin Plated Brass	**.290** 7.37	**.500** 12.7	**.355** 9.02	**.195** 4.95	63446-1 63446-2

Wire Size Range 20–16 AWG [0.813–1.29 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
A	**.125-.165** 3.18-4.19	**.171** 4.34	8	**.020** 0.51	Tin Plated Brass	**.300** 7.62	**.695** 17.65	**.545** 13.84	**.230** 5.84	60322-2
H	—	—	8	**.020** 0.51	Brass	**.340** 8.64	**1.220** 30.98	**.660** 16.76	**.500** 12.7	505071-1
L	—	—	3/8	**.020** 0.51	Brass	**.625** 15.88	**.939** 23.85	**.627** 15.93	**.467** 11.86	505075-1
M	—	—	3/8	**.020** 0.51	Brass	**.645** 16.38	**.950** 24.12	**.627** 15.93	**.467** 11.86	505072-1

Wire Size Range 18–14 AWG [1.024–1.628 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
B	**.100-.140** 2.54-3.56	**.171** 4.34	8	**.020** 0.51	Brass	**.342** 8.69	**.833** 21.16	**.662** 16.81	**.312** 7.92	60320-1
	.100-.140 2.54-3.56	**.171** 4.34	8	**.020** 0.51	Tin Plated Brass	**.342** 8.69	**.833** 21.16	**.662** 16.81	**.312** 7.92	60320-2
	.100-.140 2.54-3.56	**.197** 5	10	**.020** 0.51	Brass	**.342** 8.69	**.833** 21.16	**.662** 16.81	**.312** 7.92	60318-1
D	**.080-.120** 2.03-3.05	**.173** 4.39	8	**.028** 0.71	Lu-Bronze[1]	**.370** 9.4	**.915** 23.24	**.730** 18.54	**.380** 9.65	485079-1
	.080-.120 2.03-3.05	**.185** 4.7	8	**.028** 0.71	Lu-Bronze[1]	**.365** 9.27	**.882** 22.4	**.700** 17.78	**.380** 9.65	485044-1

[1]High conductivity copper-tin-zinc alloy.

Wire Range 17–13.5 AWG [1.151–1.78 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
F	—	—	8	**.020** 0.51	Brass	**.310** 7.87	**.692** 17.58	**.505** 12.83	**.312** 7.92	63147-1
	—	—	8	**.020** 0.51	Tin Plated Brass	**.310** 7.87	**.692** 17.58	**.505** 12.83	**.312** 7.92	63147-2*

*Available on request

Wire Size Range 14–12 AWG [1.628–2.05 mm] or (2) 15 AWG [1.45 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
G	—	—	8	**.025** 0.64	Brass	**.342** 8.69	**.945** 24.00	**.750** 19.05	**.570** 14.48	62755-1

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

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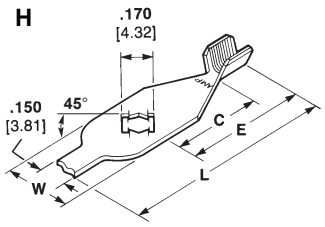
AMPLIVAR Terminals (Continued)

Stud Retaining Terminals

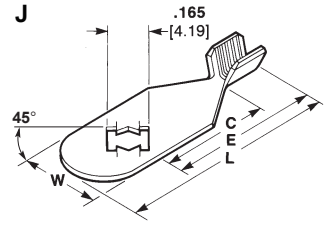
H



Wire Size Range 13–11 AWG [1.83–2.3 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
A	**.085-.150** 2.16-3.81	**.180** 4.57	8	**.025** 0.64	Brass	**.342** 8.69	**.833** 21.16	**.662** 16.81	**.312** 7.92	61710-1
C	—	**.180** 4.57	8	**.025** 0.64	Tin Plated Brass	**.342** 8.69	**.665** 16.89	**.495** 12.57	**.312** 7.92	350571-1
	—	**.197** 5.00	10	**.025** 0.64	Tin Plated Brass	**.342** 8.69	**.665** 16.89	**.495** 12.57	**.312** 7.92	640212-1

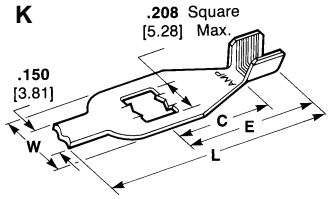
J



Wire Range (1) 18 AWG [1.024 mm] and (1) 20.5 AWG [0.768 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
J	—	—	8	**.020** 0.51	Brass	**.340** 8.64	**.955** 24.26	**.660** 16.76	**.500** 12.7	505044-1

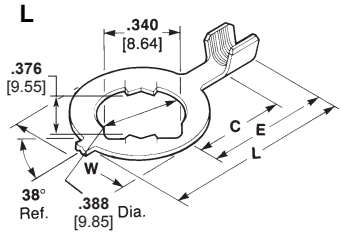
K



Wire Range (2) 17 AWG [1.51 mm] or (2) 15 AWG [1.45 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
B	**.150-.190 or (2) .115** 3.18-4.83 or (2) 2.92	**.171** 4.34	8	**.025** 0.64	Tin Plated Brass	**.342** 8.69	**.827** 21.01	**.656** 16.66	**.312** 7.92	60752-2
	.150-.190 or (2) .115 3.18-4.83 or (2) 2.92	**.197** 5.00	10	**.025** 0.64	Tin Plated Brass	**.342** 8.69	**.827** 21.01	**.656** 16.66	**.312** 7.92	61151-1

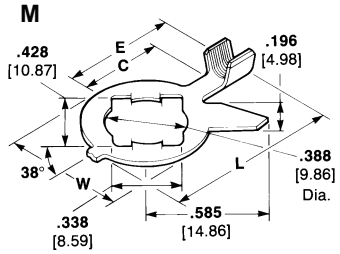
L



Wire Range 16–13.5 AWG [1.29–1.78 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
K	—	—	10	**.020** 0.51	Brass	**.340** 8.64	**1.220** 30.99	**.660** 16.76	**.500** 12.7	505079-1

M

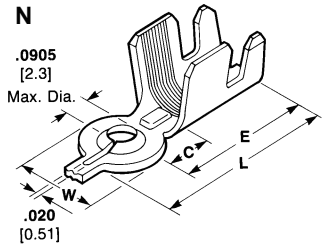


Wire Range 14.5 AWG [1.539 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
N	—	—	2	**.025** 0.64	Tin Plated Brass	**.240** 6.1	**.620** 15.75	**.500** 12.7	**.165** 4.19	505036-1
	—	—	2	**.025** 0.64	Brass	**.240** 6.1	**.620** 15.75	**.500** 12.7	**.165** 4.19	505036-3

Alternator Eyelet Terminal

N



Wire Range (2) 13 AWG [1.83 mm]

Type	Insulation Dia. Range	Hole Dia.	Stud Size	Stock Thk.	Material	Dimensions W	L	E	C	Part Number
B	**.150-.190** 3.81-4.83	**.171** 4.34	8	**.025** 0.64	Tin Plated Brass	**.342** 8.69	**.827** 21.00	**.656** 16.66	**.312** 7.92	63864-1

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AMPLIVAR Terminals (Continued)

125 Series Blade

Stock Thickness

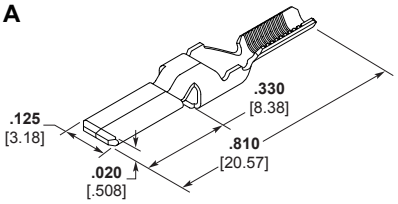
A = .013 [0.33]
B = .020 [0.51]

Mates with power blade receptacle terminals 61603-1, 61604-1, 770642-1 and 1217039-1

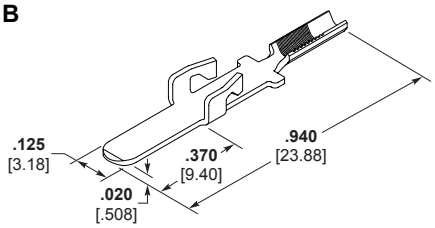
Housings

Contact TE engineering for housing options available

A



B



Type	Magnet Wire Range				Material	Material Thickness	Part Number
	AWG	mm²	Solid Dia.	CMA			
A	27-20.5	0.10-0.45	**.015-.030** 0.35-0.75	200-850	Tin Plated Brass	**.013** 0.33	63871-1
	24-18	0.2-0.8	**.020-.040** 0.50-1.00	400-1600	Tin Plated Brass	**.013** 0.33	63889-1
	18.5-13.5	0.75-2.5	**.040-.070** 0.50-1.80	1500-5000	Tin Plated Brass	**.016** 0.41	63870
B	27-20.5	0.10-0.45	**.015-.030** 0.35-0.75	200-850	Tin Plated Brass	**.013** 0.33	1217072-1
	24-18	0.2-0.8	**.020-.040** 0.50-1.00	400-1600	Tin Plated Brass	**.020** 0.51	1217029-1
	18.5-13.5	0.75-2.5	**.040-.070** 0.50-1.80	1500-5000	Tin Plated Brass	**.020** 0.51	1217073-1

187 Series FASTON Tabs[1]

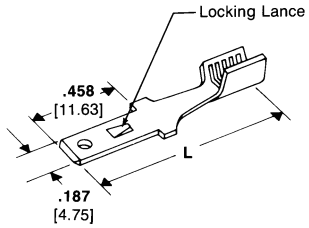
Board Thickness

A = .062–.072 [1.57–1.83]

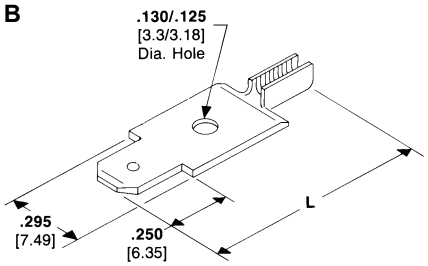
Stock Thickness

A = .020 [0.51]
B = .032 [0.81]

A



B



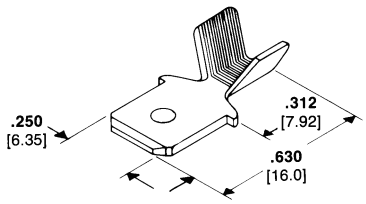
Type	Wire Range		Material	Dim. L	Part Number
	AWG	mm²			
B	27-23	0.1-0.2	Tin Plated Brass	**.935** 23.75	63484-1[2]
A	24-21	0.2-0.4	Tin Plated Brass	**.935** 23.75	61440-3†
	22-16	0.3-1.4	Tin Plated Brass	**1.015** 25.78	62447-1
	15-13	1.6-2.6	Tin Plated Brass	**.935** 23.75	61442-3†
	15-12	1.6-3.0	Tin Plated Brass	**1.015** 25.78	62445-1

[2] Varnish resist coating.
† These part numbers are available upon special request, contact TE engineering for details.

250 Series FASTON Tabs[1]

Stock Thickness

.032 [0.81]



Wire Range		Material	Part Number	Quick-Change Applicator[3]
AWG	mm²			
14-12	2.0-3.0	Tin Plated Brass	62922-1[2]	466510-1

[2] Varnish resist coating.
[3] Quick-change applicator for AMP-O-LECTRIC machine 565435-5. For AMPOMATOR machine and other machines not listed, contact TE.

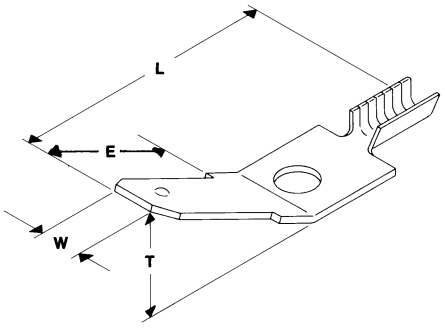
[1]Mates with FASTON receptacles. See Catalog 82004.

AMPLIVAR Terminals (Continued)

250 Series FASTON Tabs[1]
(Continued)

Stock Thickness
.032 [0.81]

Mates with FASTON receptacles.
See Catalog 82004.

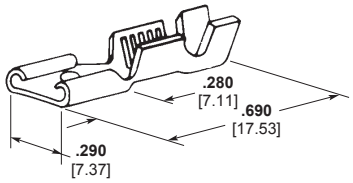


Wire Range AWG	Wire Range mm²	Material	Dimensions W	Dimensions L	Dimensions E	Dimensions T	Part Number
28-23.5	0.08-0.2	Tin Plated Brass	**.250** 6.35	**.580** 14.73	**.342** 8.69	45°	63136-1
25-19.5	0.16-0.6	Tin Plated Brass	**.250** 6.35	**.650** 16.51	**.450** 11.43	30°	63140-1
23-19	0.2-0.6	Tin Plated Brass	**.250** 6.35	**.225** 5.72	**.583** 14.81	15°	63165-1

250 Series FASTON Receptacles[1]

Stock Thickness
.016 [0.41]

Mates with FASTON tabs.
See catalog 82004.



Magnet Wire Range CMA	Magnet Wire Range mm² Dia.	Insulation Diameter	Mating Tab Thk.	Material	Material Thickness	Part Number	Applicator No.
24-19	0.51-0.98	**.050-.080** 1.30-2.00	**.020** 0.51	Brass / Tin Plated Brass	**.016** 0.41	63623-1[1] / 63623-2[1]	567451-2[2]
23-19 or (2) 24 or (2) 26	0.60-0.98 or (2) 0.57 or (2) 0.45	**.050-.100** 1.30-2.55	**.025** 0.64	Brass	**.016** 0.41	62069-1	567343-2[2]
20-16 or (2) 23 or (2) 20	0.85-1.37 or (2) 0.63 or (2) 0.88	**.100-.140 or (2) .060 Max.** 2.55-3.55	**.032** [0.81]	Brass / Tin Plated Brass	**.016** 0.41	60384-1 / 60384-2	466010-1[2]
20-16	0.85-1.37	**.100-.140** 2.55-3.55	**.020** 0.51	Brass	**.016** 0.41	62080-1	466010-1[2]
18-14 or (2) 17	1.02-1.71	**.120-.170 or (2) .060 Max.** 3.05-4.30	.032 [0.81]	Tin Plated Brass	**.016** 0.41	60385-2	466816-1[2]
18-14 or (2) 19	1.02-1.71	**.120-.170** 3.05-4.30	**.020** 0.51	Brass	**.016** 0.41	63622-1[1]	466816-1[2]
18-14 or (2) 19	1.02-1.71	**.120-.170** 3.05-4.30	**.020** 0.51	Brass	**.016** 0.41	1217835-1[1]	466816-1[2]

[1] Low insertion force
[2] Quick-change applicator for AMP-O-LECTRIC machine 565435-5.

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

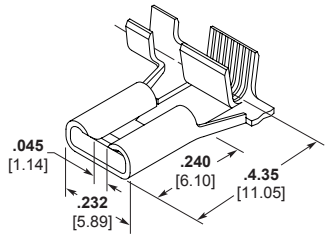
Dimensions are shown for reference purposes only. Specifications subject to change.

AMPLIVAR Terminals (Continued)

187 Series FASTON Flag Receptacles

Stock Thickness

.016 [0.41]



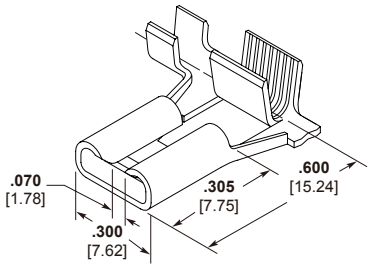
Magnet Wire Range		Insulation Diameter	Mating Tab Thk.	Material	Material Thickness	Part Number	Applicator No.
CMA	mm² Dia.						
500-960	0.56-0.79	**.020-.040** 0.51-1.02	**.020** 0.51	Tin Plated Brass	**.016** 0.41	63942-1	566411-11
24-20 AWG	0.51-0.81	**.020-.040** 0.51-1.02	**.032** 0.81	Tin Plated Brass	**.016** 0.41	1217624-1	566411-11
1500-2350	0.99-1.22	**.020-.040** 0.51-1.02	**.020** 0.51	Tin Plated Brass	**.016** 0.41	63941-1	566410-11
2000-4050	1.14-1.63	**.020-.040** 0.51-1.02	**.020** 0.51	Tin Plated Brass	**.016** 0.41	63940-1	680353-32
2000-4050	1.14-1.63	**.020-.040** 0.51-1.02	**.032** 0.81	Tin Plated Brass	**.016** 0.41	1217417-1	680353-32

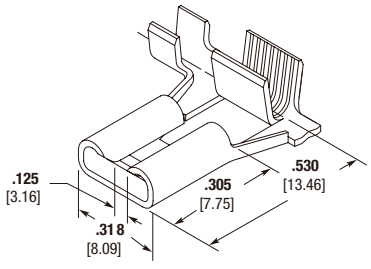
1 Standard applicator for AMP-O-LECTRIC Model G splice terminator No. 356462-2.
2 Quick-change applicator for AMP-O-LECTRIC Model G splice terminator No. 356462-1.

250 Series FASTON Flag Receptacles

Stock Thickness

.018 [0.45]





Magnet wire range		Insulation Diameter	Mating Tab Thk.	Material Thickness	Part Number	Applicator No.
CMA	mm² Dia.					
500-1900	—	**.100-.120** 2.54-3.05	**6.35** 0.81	**0.0157** 0.4	1742881-1	1855633
1000-2700	—	**.100-.120** 2.54-3.05	**6.35** 0.81	**0.0157** 0.4	1742882-1	1855634
1500-4220	—	**.075-.125** 1.90-3.18	**6.35** 0.81	**0.0157** 0.4	1742977-1	1855680
4000-8500	—	**.110-.150** 2.79-3.81	**6.35** 0.81	**0.0157** 0.4	1742979-1	1855681

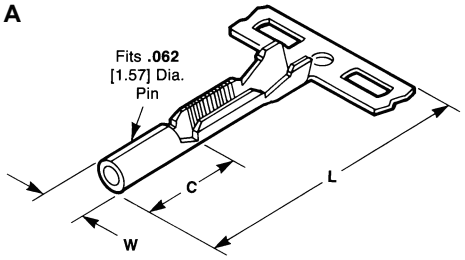
1 Quick-change applicator for AMP-O-LECTRIC Model G splice terminator No. 356462-1.

Pin Receptacles

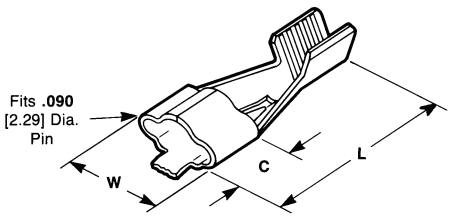
Stock Thickness

.016 [0.41]

A



B



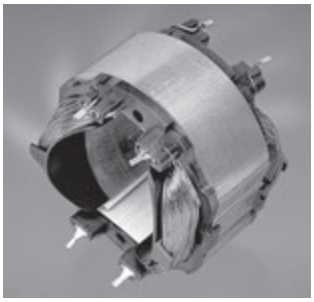
Type	Wire Range		Insulation Dia. Range	Material	Dimensions			Part Number
	AWG	mm²			W Max.	L	C	
A	29-22	0.07-0.3	**.040-.060** 1.02-1.52	Tin Plated Brass	**.084** 2.13	**.590** 14.99	**.195** 4.95	63506-1
B	21-16	0.4-1.4	—	Tin Plated Phos. Bronze	**.235** 5.97	**.660** 16.76	**.250** 6.35	60177-2

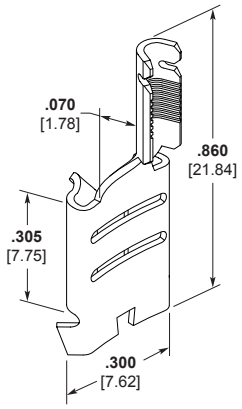
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

AMPLIVAR Terminals (Continued)

250 Series Stator Receptacles — 7 Serrations





Magnet Wire Range				Mating Tab Thickness	Stock Thickness	Crimp Width	Material	Part Number
AWG	mm²	Solid Dia.	CMA					
27-22	0.10-0.3	**.014-.026** 0.35-0.66	200-700	**.032** 0.81	**.018** 0.44	**.070** 1.77	Tin Plated Brass	63480-1
21-15	0.4-1.6	**.028-.060** 0.71-1.52	800-3600	**.032** 0.81	**.018** 0.44	**.110** 2.79	Tin Plated Brass	62381-1
22-15.5	0.3-1.5	**.053-.086** 1.35-2.18	2800-7400	**.032** 0.81	**.018** 0.44	**.155** 3.94	Tin Plated Brass	63964-1

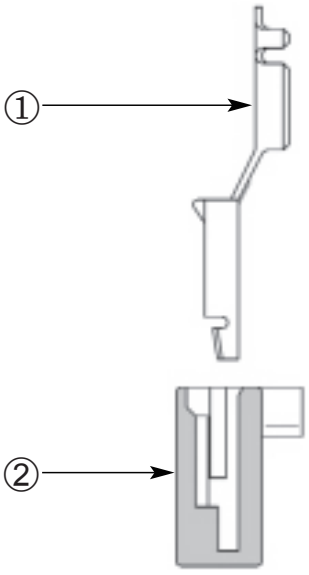
Stator Terminal — Receptacle .250 x .032 [6.35 x 0.81]

① **Stator Terminal** with Receptacle .250 x .032 [6.35 x 0.81]

② **Plastic Cavity**

Production only according to TE Specifications (contact TE engineering for details).

For design and material selection TE engineering **has to be** contacted before decision. The terminal is separated from the strip and placed automatically into the cavity.

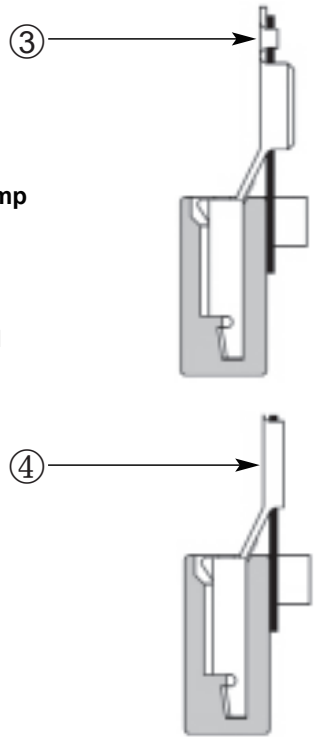


③ **Wire Clamping Barrel**

The magnet wire is positioned via posts into the AMPLIVAR crimp barrel and fixed inside clamping barrel.

④ **AMPLIVAR Terminal Crimp**

The application equipment crimps the AMPLIVAR product connection and cuts the extending clamping barrel in one operation.



Additional versions upon request.

Application tooling for production line integrating available upon request.

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.