



### Introduction



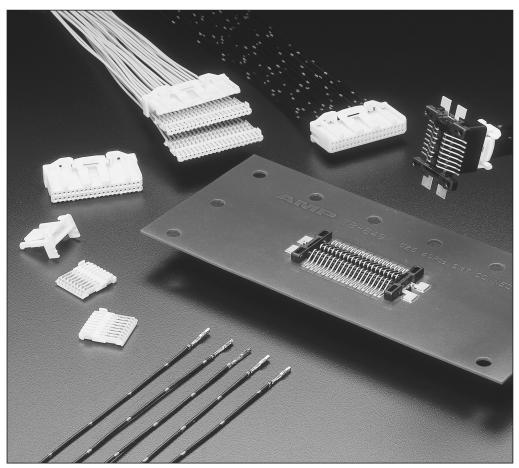








The .025 (0.64 mm) **IDC Connector Series Connectors are High-Density Connectors for Automotive Applications** such as ECU and Down **Sized Wire Harnesses** 



### **Product Features**

- Connectors for automotive applications suitable for high density mountings
- Designed to resist deformation of contacts by scooping at mating/unmating
- Low insertion force contacts optimized to tolerate fretting
- Secondary-locks prevent half-mating of connector halves and increase connector retention force
- Without closing double locks, connectors can not mate
- Many numbers of positioned housings will be available

#### **Applications**

- Generic Control Modules
- Unsealed Harness Wiring
  - Inline Connections
  - Instrument Panel
  - Audio
  - Mirror
  - Switches
  - Actuators
  - Overhead Consoles

### **Product Offering**

- Tin and Gold Plating
- Wire-to-Wire, Wire-to-Board
- Unsealed
- Hand Mate

# .025 (0.64 mm) IDC Connector System Contact Systems

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

### Receptacle Contacts

#### **Technical Features**

**Contact Material:** 

Copper Alloy

**Contact Finish:** 

Post-tinned,

Pre-tin plated, Selective gold plated

Wire Size Range:

0.08-0.50 mm<sup>2</sup>

**Current Rating:** 

3 A max.

 $\label{temperature Range: Temperature Range: } \end{substitute}$ 

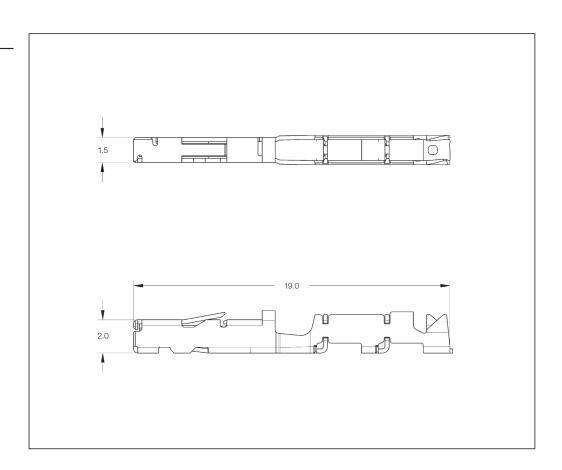
-30 °C to +80 °C

 $\label{lem:product Specification:} Product \ Specification:$ 

108-5660, 108-5668

 ${\bf Application\ Specification:}$ 

114-5276



## **Receptacle Contacts**

Wire Size	Insulation	Material -		Part Numbers							
Range (mm²)	Diameter (mm)	and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator	Hand Tool			
0.08-0.14	1.1–1.4	Copper Alloy, Post-tinned	1565403-1	32,000	N/A	-	*	N/A			
0.22	0.8–1.2	Copper Alloy, Post-tinned	1565404-1	32,000	N/A	-	*	N/A			
0.3-0.5	1.10–1.35	Copper Alloy, Post-tinned	1318688-1	24,000	N/A	-	*	N/A			

<sup>\*)</sup> Please consult TE Connectivity for further informations.

# .025 (0.64 mm) IDC Connector System Contact Systems

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

### Pin Contacts

### **Technical Features**

**Contact Material:** 

Brass,

Copper Alloy

**Contact Finish:** 

Post-tinned,

Pre-tin plated,

Selective gold plated

Wire Size Range:

0.08-0.50 mm<sup>2</sup>

**Current Rating:** 

3 A max.

**Temperature Range:** 

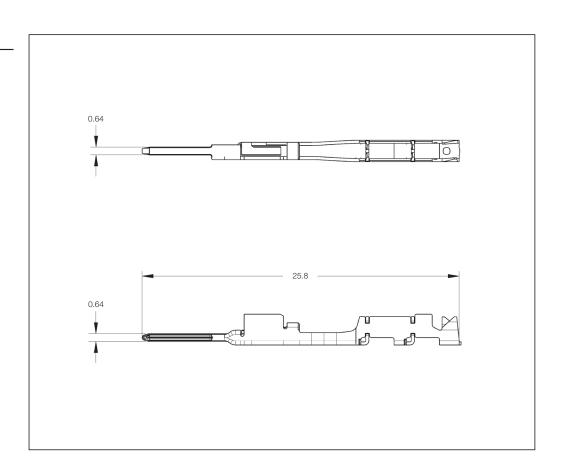
-30 °C to +80 °C

**Product Specification:** 

108-5660, 108-5668

 ${\bf Application\ Specification:}$ 

114-5276



## **Pin Contacts**

Wire Size	Insulation	Material -			Part	Numbers		
Range (mm²)	Diameter (mm)	and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator	Hand Tool
0.08-0.14	1.1–1.4	Copper Alloy, Post-tinned	1473818-1	24,000	N/A	-	*	N/A
0.22	0.8–1.2	Copper Alloy, Post-tinned	1565406-1	24,000	N/A	-	*	N/A

<sup>\*)</sup> Please consult TE Connectivity for further informations.

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Receptacle Housings

#### **Technical Features**

No. of Positions: 4 Positions

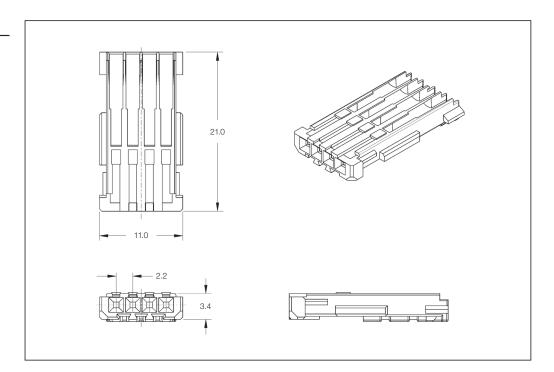
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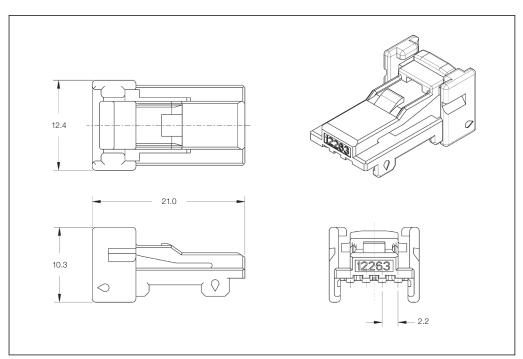
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660

**Application Specification:** 114-5276





No. of	Varian	Housing Color	Part Numbers								
Positions	Keying Options		Sub-Plug	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PC Right-Angle	B Header Vertical		
4	4 – Nat	Notural	1473800-1	_	1473801-1	_	1473790-1	_	1473790-1		
4		Natural	1717248-1*	_	1473801-1	_	1473790-1	_	1473790-1		

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Receptacle Housings

#### **Technical Features**

No. of Positions: 8 Positions

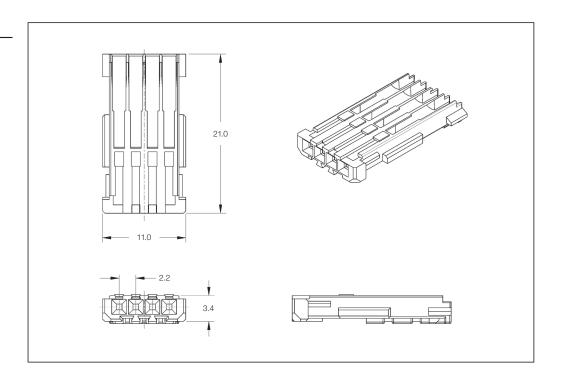
**Housing Material:** 

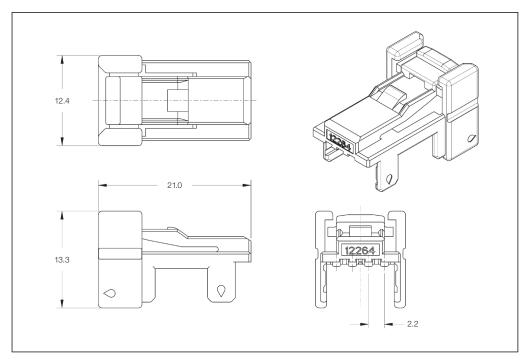
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660

**Application Specification:** 114-5276





No. of	Varian	Housing Color	Part Numbers							
Positions	Keying Options		Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PCI Right-Angle	B Header Vertical	
8	-	Natural	1473800-1 1717248-1*	-	1473802-1	-	1473793-1	1376350-x see customer drawing	-	

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Receptacle Housings

#### **Technical Features**

No. of Positions: 12 Positions

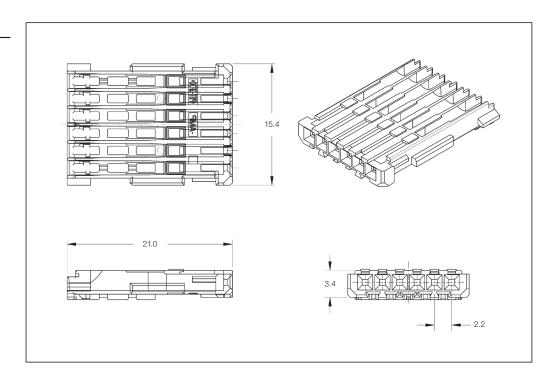
Housing Material:

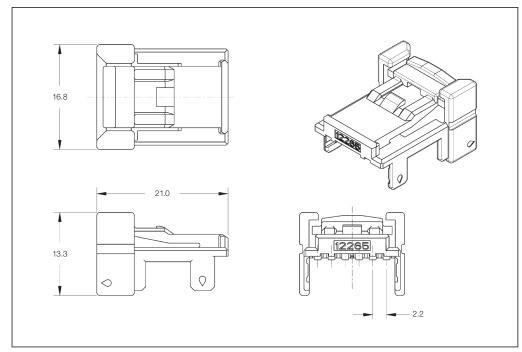
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	V avrimm	Housing Color	Part Numbers							
No. of Positions	Keying Options		Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating Po Right-Angle	CB Header Vertical	
12	_	– Natural	1473809-1	-	1473810-1	-	1565894-1	1318772-x see customer	1473898-x see customer	
	_		1717759-1 <b>*</b>				1303094-1	drawing	drawing	

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Receptacle Housings

#### **Technical Features**

No. of Positions: 16 Positions

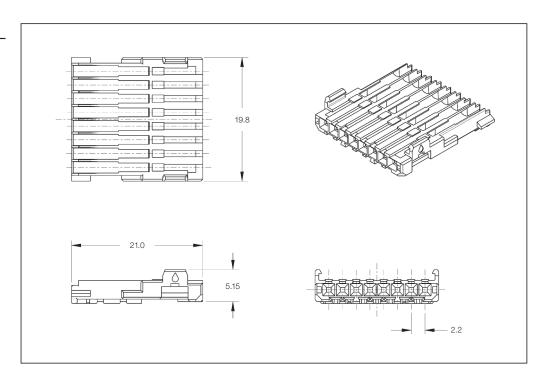
**Housing Material:** 

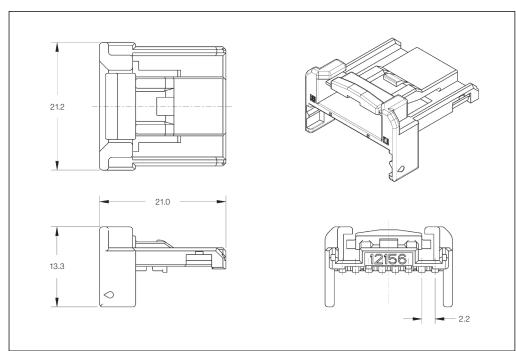
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	Marrian ar	Housing Color	Part Numbers							
No. of Positions	Keying Options		Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PO Right-Angle	CB Header Vertical	
16		- Natural	1318692-1	_	1318694-1	_	1473796-1	1318382-x see customer	1565476-x see customer	
	_		1318690-1*	_	1010094-1	_	1473730-1	drawing	drawing	

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Receptacle Housings

#### **Technical Features**

No. of Positions: 20 Positions

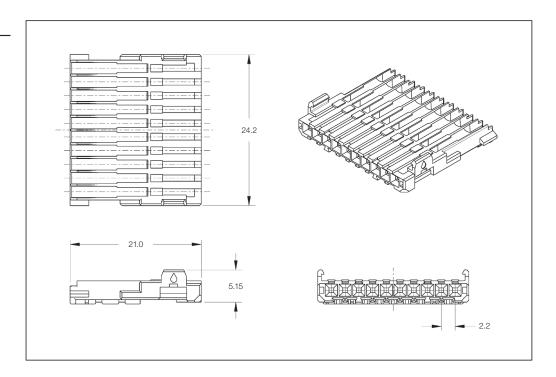
**Housing Material:** 

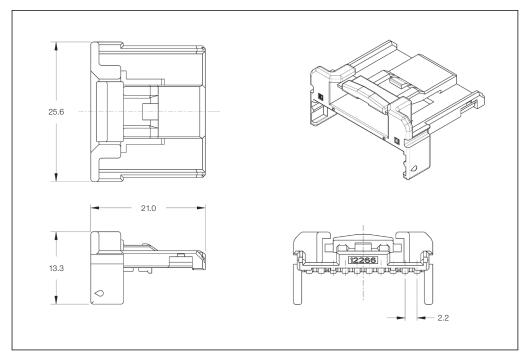
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	Varian	Housing Color	Part Numbers								
No. of Positions	Keying Options		Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PC Right-Angle	B Header Vertical		
20		– Natural	1473807-1		1473808-1	-	1473750-1	N/A	N/A		
	_		1717249-1 <b>*</b>	_			1473730-1	IN/A	IN/A		

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Receptacle Housings

#### **Technical Features**

No. of Positions: 24 Positions

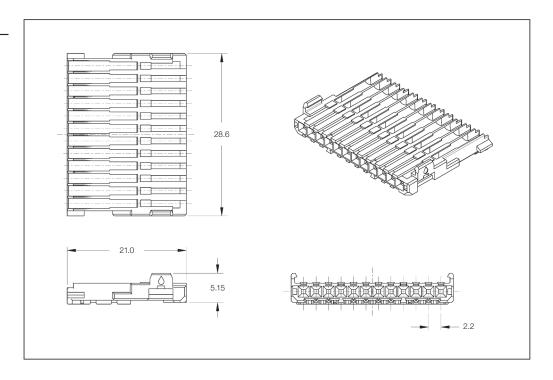
**Housing Material:** 

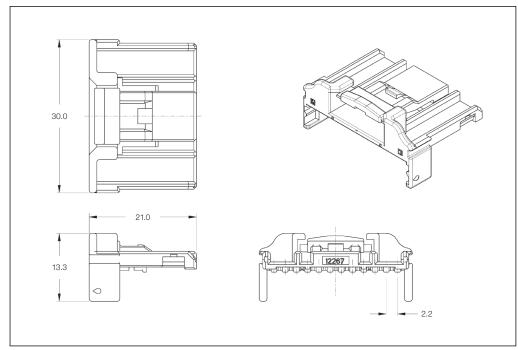
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	Varian	Housing Color	Part Numbers								
No. of Positions	Keying Options		Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PC Right-Angle	CB Header Vertical		
24	_	Natural	1473803-1		1473804-1	_	_	1318853-x see customer	1376111-x see customer		
	_	Natural	1746126-1 <b>*</b>	-	1473604-1	_	_	drawing	drawing		

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Receptacle Housings

#### **Technical Features**

No. of Positions: 32 Positions

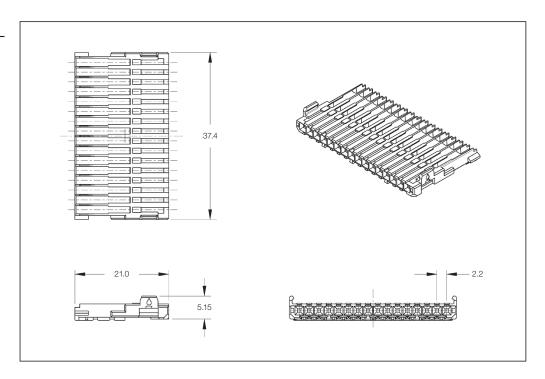
Housing Material:

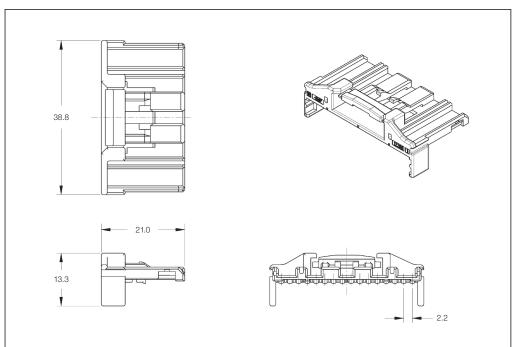
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	V avrimm	Housing Color	Part Numbers								
Positions	Keying Options		Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PCI Right-Angle	B Header Vertical		
32		– Natural	1473805-1	_	1473806-1	_	1473799-1	1318745-x see customer	N/A		
	-		1717250-1*	_	1473000-1	_	1473799-1	drawing	IN/A		

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Unsealed Pin Housings 2-Rows

#### **Technical Features**

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$ 

4 Positions

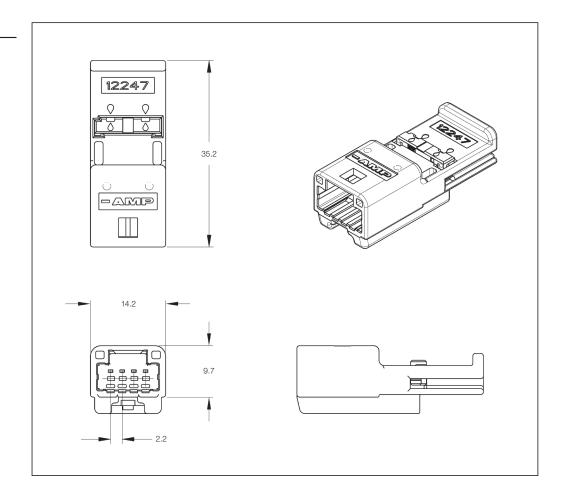
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660

**Application Specification:** 114-5276



No. of Keving		Housing	Part Numbers							
	Keying Options	Color	Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing		
	4 Network	Natural	1473790-1	_	_	_	1473800-1	1473801-1		
4 –		- Naturai	1473790-1				1717248-1 <b>*</b>	1473601-1		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717248-1.

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Unsealed Pin Housings 2-Rows

#### **Technical Features**

No. of Positions: 8 Positions

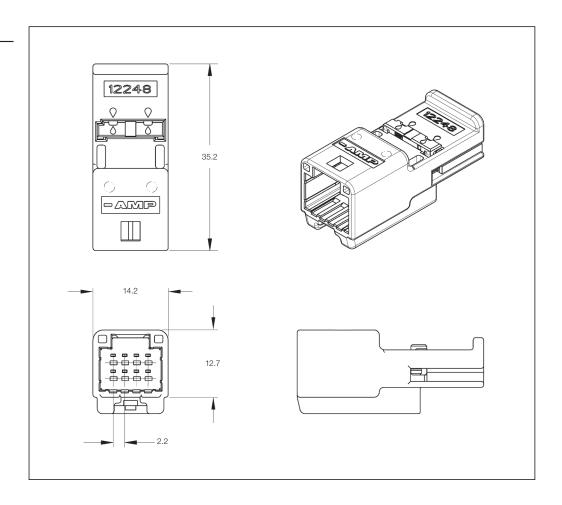
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276



No. of	Varian	Housing Color	Part Numbers							
	Keying Options		Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing		
8	O Notural	1473793-1	_	_	_	1473800-1	1473802-1			
0	_	<ul><li>Natural</li></ul>	1473793-1	_	_	_	1717248-1*	1473002-1		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717248-1.

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Unsealed Pin Housings 2-Rows

#### **Technical Features**

No. of Positions: 12 Positions

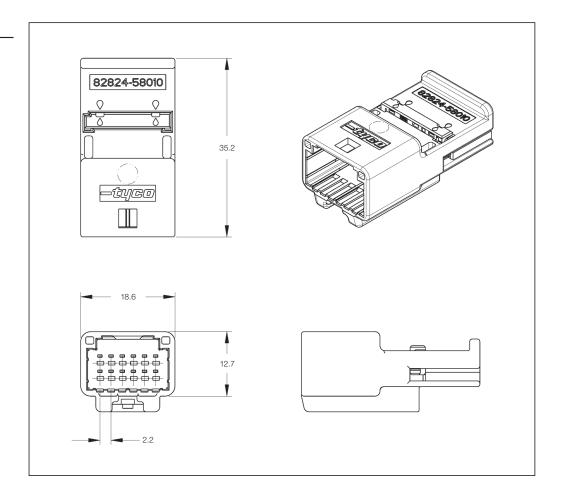
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660

**Application Specification:** 114-5276



No. of	Varian	Housing Color	Part Numbers							
	Keying Options		Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing		
12	10 Network	Natural	1565894-1	_	_	_	1473809-1	1473810-1		
12	_	- Naturai	1303094-1	_	_	_	1717591-1*	1473010-1		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717591-1.

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Unsealed Pin Housings 2-Rows

#### **Technical Features**

No. of Positions: 16 Positions

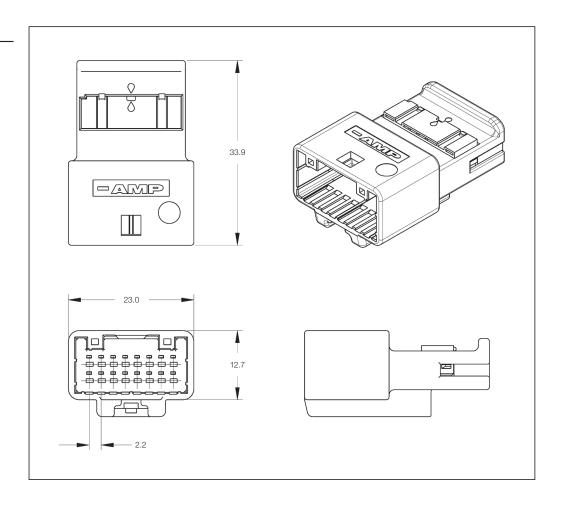
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5291



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
16	-	Natural	1473796-1	-	-	-	1318692-1	1318694-1	
							1318690-1*		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1318690-1.

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Unsealed Pin Housings 2-Rows

#### **Technical Features**

No. of Positions: 20 Positions

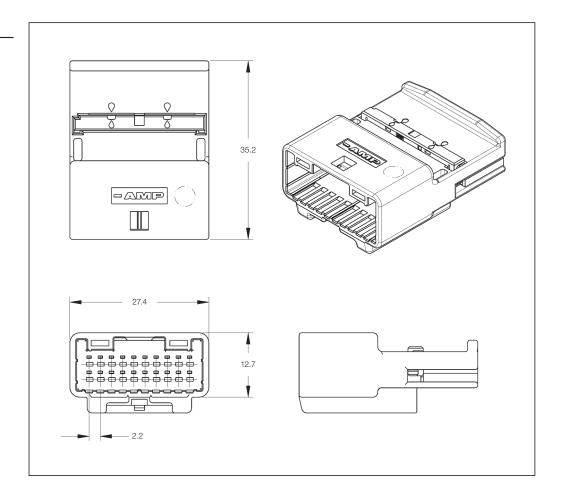
Housing Material:

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5291



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
20	-	Natural	1473750-1	-	-	-	1473807-1	1473807-1	
							1717249-1 <b>*</b>		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717249-1.

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Unsealed Pin Housings 2-Rows

#### **Technical Features**

No. of Positions: 24 Positions

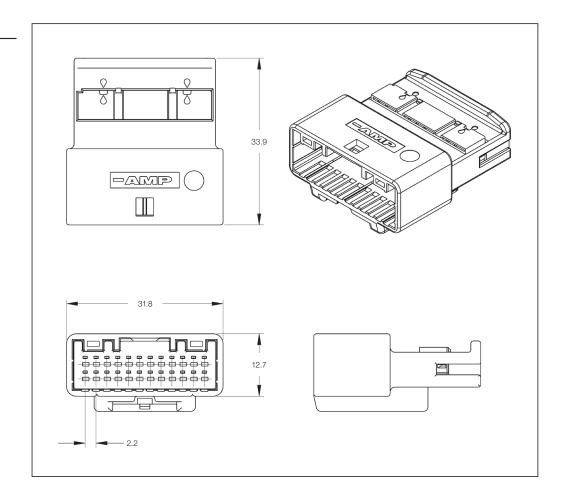
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5291



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
24	-	Natural	1376103-1	-	-	-	1473803-1	1473804-1	
24							1746126-1*		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1746126-1.

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Unsealed Pin Housings 2-Rows

#### **Technical Features**

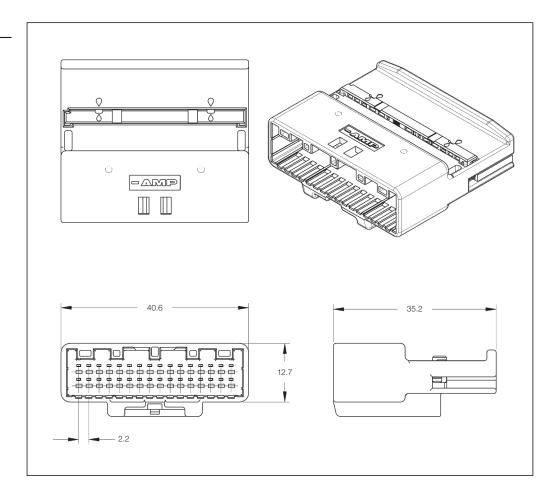
No. of Positions: 32 Positions

Housing Material: PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
32	-	Natural	1473799-1	-	-	-	1473805-1	1473806-1	
32							1717250-1*		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717250-1.

## **Engineering Notes**

