EAO – Your Expert Partner for **Human Machine Interfaces**

Series 84 PCB



EAO, the Expert for Human Machine Interfaces, is now offering a switch with multicoloured "Halo" illumination for creating highly flexible displays. Designed for use with SMD LEDs, up to 10 different colours can be combined in one switch: eight within the outer ring and an additional bi-colour LED in the centre. For designers and developers, this opens up new and previously unimagined possibilities.

Key characteristics

- Segmented illumination of the outer halo ring (actuator)
- Up to 8 SMD LEDs can be positioned on the PCB*
- Additional bi-colour LED can be used with the switch element
- Flat or raised plastic or aluminum lenses

Assembly

The transparent actuator is mounted on the PCB by means of a newly developed flange with snap-on connector. The switch mounts into a 22.5 mm dia. mounting hole.

Typical applications

The Series 84 can be utilised for a variety of applications:

- Ticket machines
- Instruments and medical devices
- Machine and process controls
- Audio, video, general lighting and stagecraft

Switching system

Single-interrupting snap-action switch system with two independent contact points and tactile switching point. Secure switching even in the case of minimum operational data. Contact mounting: one normally-open contact.

Environmental conditions

Storage temperature	–40 °C +85 °C
Operating temperature	−25°C +70°C
Type of front protection	IP67 (IEC 60529)

Typical parts list for a product

Article	Article number
Illuminated pushbutton actuator	84-7215.800
Flange	84-960.0
Switching element	92-851.342
Bi-colour LED green/red	10-2603.320AL

* PCBs and Osram Hyper Mini Top SMD LEDs are not standard components of the EAO sales programme

Key mechanical figures

Assembly drilling	22.5mm dia.
Operating force	4.0N ±0.2 N (measured at the lens)
Actuating distance	~0.5mm
Mechanical useful life	≥1 million switch cycles
Key electrical figures	

Switching element	1 million switch cycles 24 VDC
	100 mA
Voltage	50 mVAC/DC 42 VAC/DC
Current	10 uA 100 mA, output max. 2W

Approvals

CE conformity declaration/RoHS

For in-depth information, please refer to the EAO catalogue.

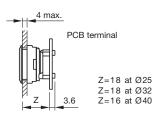
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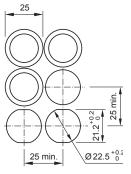
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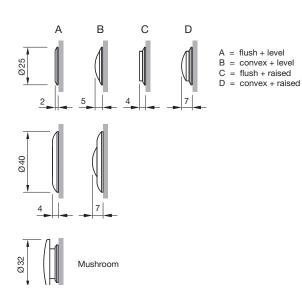
Dimensions

Mounting holes





Mounting types



700.066.S84PCB.03/12.08 EAO reserves the right to alter specifications without further notice.